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UTILITY PATENT APPLICATION TRANSMITTAL

(Only for new nonprovisional applications under 37 C.F.R. § 1.53(b))

Attorney Docket No.	ML-02C
First Inventor or Application Identifier	Gamble, Kimberly R.
Title	SAMPLE COLLECTION AND PROCESSING DEVICE
Express Mail Label No.	EL557468545US

APPLICATION ELEMENTS

See MPEP chapter 600 concerning utility patent application contents.

ADDRESS TO: **Assistant Commissioner for Patents, Box Patent Application, Washington, DC 20231**

1. [x] * Fee Transmittal Form *(e.g., PTO/SB/17)*
(Submit an original and a duplicate for fee processing)

2. [x] Specification [*Total Pages* 21]
(preferred arrangement set forth below)
- Descriptive title of the Invention
- Cross References to Related Applications
- Statement Regarding Fed sponsored R & D
- Reference to Microfiche Appendix
- Background of the Invention
- Brief Summary of the Invention
- Brief Description of the Drawings *(if filed)*
- Detailed Description
- Claim(s)
- Abstract of the Disclosure

3. [x] Drawing(s) *(35 U.S.C. 113)* [*Total Sheets* 7]

4. Oath or Declaration [*Total Pages*]
   a. [x] Newly executed (original or copy)
   b. [ ] Copy from a prior application (37 C.F.R. § 1.63(d))
   (for continuation/divisional with Box 16 completed)
      i. [ ] DELETION OF INVENTOR(S)
      Signed statement attached deleting inventor(s) named in the prior application, see 37 C.F.R. §§ 1.63(d)(2) and 1.33(b).

NOTE FOR ITEMS 1 & 13: IN ORDER TO BE ENTITLED TO PAY SMALL ENTITY FEES, A SMALL ENTITY STATEMENT IS REQUIRED (37 C.F.R. § 1.27), EXCEPT IF ONE FILED IN A PRIOR APPLICATION IS RELIED UPON (37 C.F.R. § 1.28).

5. [ ] Microfiche Computer Program *(Appendix)*

6. Nucleotide and/or Amino Acid Sequence Submission
(if applicable, all necessary)
   a. [ ] Computer Readable Copy
   b. [ ] Paper Copy (identical to computer copy)
   c. [ ] Statement verifying identity of above copies

ACCOMPANYING APPLICATION PARTS

7. [ ] Assignment Papers (cover sheet & document(s))
8. [ ] 37 C.F.R.§3.73(b) Statement *(when there is an assignee)* [x] Power of Attorney
9. [ ] English Translation Document *(if applicable)*
10. [x] Information Disclosure Statement (IDS)/PTO-1449 [x] Copies of IDS Citations
11. [ ] Preliminary Amendment
12. [x] Return Receipt Postcard (MPEP 503)
(Should be specifically itemized)
13. [x] * Small Entity Statement(s) *(PTO/SB/09-12)* [ ] Statement filed in prior application, Status still proper and desired
14. [ ] Certified Copy of Priority Document(s)
(if foreign priority is claimed)
15. [x] Other: Ceertificates of Mailing

16. **If a CONTINUING APPLICATION,** *check appropriate box, and supply the requisite information below and in a preliminary amendment:*
[ ] Continuation [ ] Divisional [x] Continuation-in-part (CIP) of prior application No: 09 / 263.229
Prior application information: *Examiner* _____ *Group / Art Unit:* _____

For CONTINUATION or DIVISIONAL APPS only: The entire disclosure of the prior application, from which an oath or declaration is supplied under Box 4b, is considered a part of the disclosure of the accompanying continuation or divisional application and is hereby incorporated by reference. The incorporation can only be relied upon when a portion has been inadvertently omitted from the submitted application parts.

17. CORRESPONDENCE ADDRESS

[ ] *Customer Number or Bar Code Label* *(Insert Customer No. or Attach bar code label here)* or [x] *Correspondence address below*

Name	Kenneth S. Watkins, Jr.				
Address	372 River Drive				
City	Dahlonega	*State*	GA	*Zip Code*	30533
Country	US	*Telephone*	(706) 864-6304	*Fax*	(706) 864-1056

Name (Print/Type)	Kenneth S. Watkins, Jr.	*Registration No. (Attorney/Agent)*	37466
Signature		*Date*	7/20/00

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STATEMENT CLAIMING SMALL ENTITY STATUS (37 CFR 1.9(f) & 1.27(b))--INDEPENDENT INVENTOR	Docket Number (Optional) ML-02C

Applicant, Patentee, or Identifier: Gamble, Kimberly R. et al.

Application or Patent No.: _____

Filed or Issued: _____

Title: SAMPLE COLLECTION AND PROCESSING DEVICE

As a below named inventor, I hereby state that I qualify as an independent inventor as defined in 37 CFR 1.9(c) for purposes of paying reduced fees to the Patent and Trademark Office described in:

- [x] the specification filed herewith with title as listed above.
- [ ] the application identified above.
- [ ] the patent identified above.

I have not assigned, granted, conveyed, or licensed, and am under no obligation under contract or law to assign, grant, convey, or license, any rights in the invention to any person who would not qualify as an independent inventor under 37 CFR 1.9(c) if that person had made the invention, or to any concern which would not qualify as a small business concern under 37 CFR 1.9(d) or a nonprofit organization under 37 CFR 1.9(e).

Each person, concern, or organization to which I have assigned, granted, conveyed, or licensed or am under an obligation under contract or law to assign, grant, convey, or license any rights in the invention is listed below:

- [ ] No such person, concern, or organization exists.
- [x] Each such person, concern, or organization is listed below.

MicroLiter Analytical Supplies, Inc., 3680 Burnette Park Dr, Suwanee, GA 30024

Separate statements are required from each named person, concern, or organization having rights to the invention stating their status as small entities. (37 CFR 1.27)

I acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate. (37 CFR 1.28(b))

Werner Martin		
NAME OF INVENTOR	NAME OF INVENTOR	NAME OF INVENTOR
Signature of inventor	Signature of inventor	Signature of inventor
7/17/00		
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STATEMENT CLAIMING SMALL ENTITY STATUS (37 CFR 1.9(f) & 1.27(b))--INDEPENDENT INVENTOR

Docket Number (Optional)
ML-02C

Applicant, Patentee, or Identifier: Gamble, Kimberly R.

Application or Patent No.:

Filed or Issued:

Title: SAMPLE COLLECTION AND PROCESSING DEVICE

As a below named inventor, I hereby state that I qualify as an independent inventor as defined in 37 CFR 1.9(c) for purposes of paying reduced fees to the Patent and Trademark Office described in:

- [x] the specification filed herewith with title as listed above.
- [ ] the application identified above.
- [ ] the patent identified above.

I have not assigned, granted, conveyed, or licensed, and am under no obligation under contract or law to assign, grant, convey, or license, any rights in the invention to any person who would not qualify as an independent inventor under 37 CFR 1.9(c) if that person had made the invention, or to any concern which would not qualify as a small business concern under 37 CFR 1.9(d) or a nonprofit organization under 37 CFR 1.9(e).

Each person, concern, or organization to which I have assigned, granted, conveyed, or licensed or am under an obligation under contract or law to assign, grant, convey, or license any rights in the invention is listed below.

- [x] No such person, concern, or organization exists.
- [ ] Each such person, concern, or organization is listed below.

Separate statements are required from each named person, concern, or organization having rights to the invention stating their status as small entities. (37 CFR 1.27)

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Kimberly R. Gamble		
NAME OF INVENTOR	NAME OF INVENTOR	NAME OF INVENTOR
Kimberly R. Gamble		
Signature of inventor	Signature of inventor	Signature of inventor
6/13/2000		
Date	Date	Date

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STATEMENT CLAIMING SMALL ENTITY STATUS (37 CFR 1.9(f) & 1.27(c))--SMALL BUSINESS CONCERN

Docket Number (Optional)
ML-02C

Applicant, Patentee, or Identifier: Gamble, Kimberly R. et al.
Application or Patent No.:
Filed or Issued:
Title: SAMPLE COLLECTION AND PROCESSING DEVICE

I hereby state that I am
- [ ] the owner of the small business concern identified below:
- [x] an official of the small business concern empowered to act on behalf of the concern identified below:

NAME OF SMALL BUSINESS CONCERN MicroLiter Analytical Supplies, Inc.

ADDRESS OF SMALL BUSINESS CONCERN 3680 Burnette Park Dr., Suite C, Suwanee, GA 30024

I hereby state that the above identified small business concern qualifies as a small business concern as defined in 13 CFR Part 121 for purposes of paying reduced fees to the United States Patent and Trademark Office. Questions related to size standards for a small business concern may be directed to: Small Business Administration, Size Standards Staff, 409 Third Street, SW, Washington, DC 20416.

I hereby state that rights under contract or law have been conveyed to and remain with the small business concern identified above with regard to the invention described in:

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- [ ] the application identified above.
- [ ] the patent identified above.

If the rights held by the above identified small business concern are not exclusive, each individual, concern, or organization having rights in the invention must file separate statements as to their status as small entities, and no rights to the invention are held by any person, other than the inventor, who would not qualify as an independent inventor under 37 CFR 1.9(c) if that person made the invention, or by any concern which would not qualify as a small business concern under 37 CFR 1 9(d), or a nonprofit organization under 37 CFR 1.9(e).

Each person, concern, or organization having any rights in the invention is listed below:
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- [ ] each such person, concern, or organization is listed below.

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I acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate. (37 CFR 1.28(b))

NAME OF PERSON SIGNING Kimberly R. Gamble

TITLE OF PERSON IF OTHER THAN OWNER President

ADDRESS OF PERSON SIGNING 5690 The 12th Fairway, Suwanee, GA 30024

SIGNATURE Kimberly R. Gamble DATE 9/16/00

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Serial No.	Filing Date **Herewith**	Examiner	Group Art Unit

Invention: **SAMPLE COLLECTION AND PROCESSING DEVICE**

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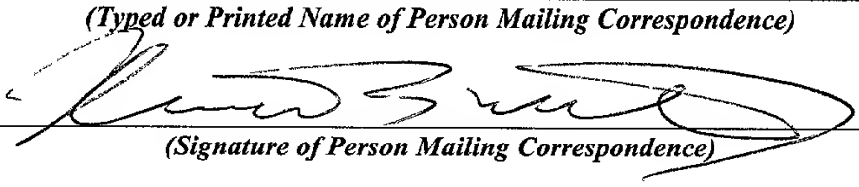

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Invention: **SAMPLE COLLECTION AND PROCESSING DEVICE**

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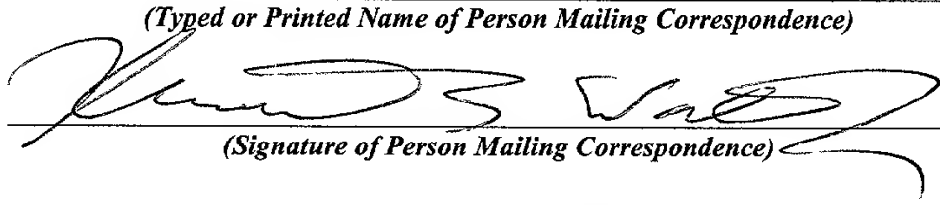

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Invention: **SAMPLE COLLECTION AND PROCESSING DEVICE**

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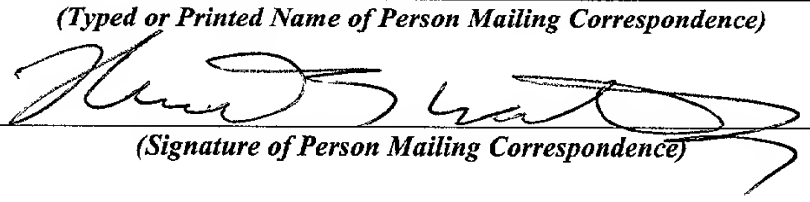
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Invention: **SAMPLE COLLECTION AND PROCESSING DEVICE**

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Invention: **SAMPLE COLLECTION AND PROCESSING DEVICE**

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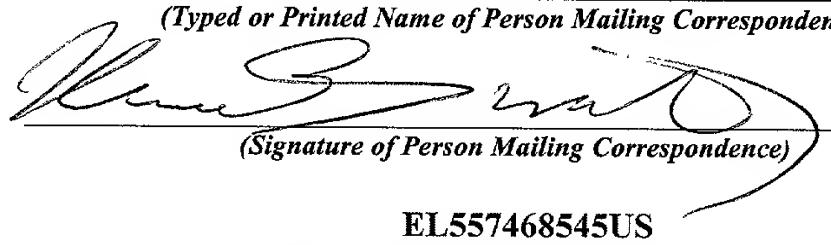
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Serial No.	Filing Date **Herewith**	Examiner	Group Art Unit

Invention: **SAMPLE COLLECTION AND PROCESSING DEVICE**

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Serial No.	Filing Date **Herewith**	Examiner	Group Art Unit

Invention: **SAMPLE COLLECTION AND PROCESSING DEVICE**

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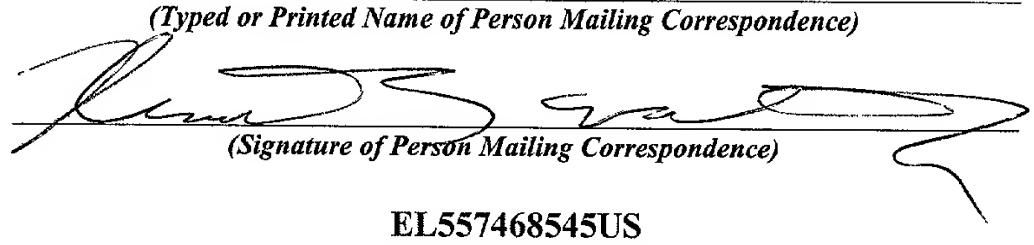

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Invention: **SAMPLE COLLECTION AND PROCESSING DEVICE**

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Invention: **SAMPLE COLLECTION AND PROCESSING DEVICE**

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Docket No. ML02C

Specification

accompanying

Application for Grant of U. S. Letters Patent

INVENTORS: Kimberly R. Gamble, Werner Martin

ASSIGNEE:

TITLE: SAMPLE COLLECTION AND PROCESSING DEVICE

This is a continuation-in-part of US application No. 09/263,229, filed 03/05/99, currently pending.

Background of the Invention

The present invention relates to sample collection and processing devices and, more particularly, to sample processing and collection devices used with automated sampling and testing equipment.

The growth in medical and pharmaceutical research as well as diagnostic analysis and testing has created a need for equipment and procedures for low cost, high-speed sample collection and processing. Automated equipment is available for filling and retrieval of samples from sample wells, vials, bottles and other containers.

Microplates comprising a plurality of sample wells provide a convenient means to store samples. Automated equipment positions microplates for sample filling, retrieving, and analysis. Despite improvements in sample handling equipment, many applications require manual labor when performing evolutions such as preparing sample containers or vials, relocation of sample containers, and passing sample fluids through process

elements such as absorbents, adsorbents, filters, solid phase extraction mediums, or additive compound materials. Manual processing steps are usually required when sample numbers are insufficient to justify design and building custom automated equipment.

Often the wells of microplates are used as the sample containers. In other applications, vials or sample bottles are inserted in the wells of microplates to contain the samples or testing fluids.

Certain types of testing such as chromatography, combinatorial chemistry, or high-throughput screening utilize processing of a sample by a processing element such as solid phase extraction medium, a filter, or an adsorbent disk. The compounds of interest are recovered by passing solvents through the processing element. This process requires multiple steps that are difficult to automate, especially if the sample numbers are not sufficiently large to justify specialized equipment, containers and processes.

Objects and Summary of the Invention

Therefore, an object of the present invention is to provide a sample collection and processing device which is well suited to automation utilizing standard laboratory testing equipment, containers, and procedures.

Another object of the present invention is to provide a sample collection and processing device which utilizes a penetrating sample extraction/depositing element such as a hypodermic needle to insert, remove or reposition the sample collection and processing device into, or out of, sample containers without special connection or attachment devices.

Another object of the present invention is to provide a sample collection and processing device which incorporates integral process elements such as filters, adsorbent or absorbent disks, solid phase extraction mediums and additive compound materials.

Another object of the present invention is to provide a sample collection and processing device which allows sample collection and extraction of a sample without removal of the device from the sample container.

Another object of the present invention is to provide a sample collection and processing device which is low in cost.

Still another object of the present invention is to provide a sample collection and processing device which is compatible with many different sample containers or sample blocks.

Yet another object of the present invention is to provide a volume-adjusting insert for sample vessels or wells which reduces the volume of the sample vessel or well, allows communication of sample fluid into and out of the insert, and allows positioning of the inert with a penetrating sample element.

The sample collection and processing device comprises a body insertable into a sample container. The device has a septum at the top end of the body, an elongated sample chamber interior to the body and, optionally, a sample collection and deposit opening at the bottom end of the body. The septum is penetrateable by a penetrating fluid sample deposit/extraction element such as a hypodermic needle. The device may be sized for a loose or tight fit in a sample bottle, vial, sample block well, or other form of sample container. The septum seals the hypodermic needle to the elongated sample chamber of the sample device.

The elongated sample chamber provides axial alignment of the device with the needle when the needle is inserted into the sample chamber. The combination of frictional engagement of the hypodermic needle with the septum and/or the elongated chamber and alignment of the needle and the sample chamber allows accurate positioning of the sample collection and processing device relative to other equipment or devices by the hypodermic needle. No special clamping or extra positioning equipment is required for withdrawal, moving and insertion of the sample device into, and out of, a sample container. Alternatively, an entire sample container may be moved by the hypodermic needle when the sample collecting and processing device is sized for a tight fit with the sample container.

The sample chamber is open to, and communicates with, the sample collection and deposit opening at the bottom end of the device. Optionally, the device comprises one or more sample processing elements such as adsorbent or absorbent disks, filters, solid phase extraction elements, or compound additive elements located in a process chamber positioned between the sample chamber and the sample collection and deposit opening. The device permits sample or processing fluid flow from the hypodermic needle to the bottom opening, or alternatively, between the opening and the hypodermic needle.

Other embodiments of the sample device incorporate a needle guide between the top septum and the sample chamber. The needle guide positions the needle as it exits the septum to guide the needle into the sample chamber. In still other embodiments, a second septum or penetrateable seal is positioned at the bottom end of the elongated sample chamber. The penetrateable seal allows the hypodermic needle to fully penetrate the sample device and deposit or extract sample in a container at a level below the device without removing the sample device from the container.

One embodiment of the invention comprises a volume-adjusting sealed insert for a sample well or vessel. The insert has a body with a through-chamber and a septum seal at the top of the insert. A seal surface on the outside of the body seals against the inside

surface of the sample vessel to define a reduced-volume sample chamber comprising the through-chamber of the body and a lower chamber formed between the bottom of the sealed insert and the bottom of the sample vessel. Sample fluid injected into the insert from a penetrating sample element can be directed to and from the through-chamber and the lower chamber.

In bottom-extraction sample vessels, the sample fluid also communicates with the bottom extraction sample opening. The insert with septum and through-chamber sealed in the vessel allows the penetrating sample element such as a hypodermic needle to provide the hydraulic pressure to transport the sample through the insert, through a processing element (such as an absorbent disc) and exit through the bottom-extraction opening of the vessel.

Such an inert provides volume adjustment of a sample well in several ways. The insert may be used as a volume-reducing insert in which the reduced volume of the through-chamber and/or lower chamber provides an effective micro-sampling vessel. The insert may also be used to provide an enhanced-volume capability in that a needle of a syringe inserted into the septum and through-chamber provides a selectably large sample volume which may be passed through a processing element below the insert. Thus, the insert of the present invention provides a means to increase the flexibility of existing sample wells for many sampling purposes.

Brief Description of the Drawings

These and other features, aspects and advantages of the present invention will become better understood with regard to the following description, appended claims and accompanying drawings where:

FIG. 1 is a cross-section drawing of embodiment 100 of the sample collection and processing device having a crimp cap with integral septum, and a bottom penetrateable seal, the septum and the bottom seal penetrable by a hypodermic needle shown in phantom lines;

FIG. 2A is a side elevation and partial cross-section drawing of embodiment 200 of the sample collection and processing device held by a hypodermic needle, the device being inserted into a sample well;

FIG. 2B is a side elevation and partial cross-section drawing of embodiment 200 of the sample collection and processing device inserted into a sample well and a vacuum drawn in the device by the hypodermic needle, drawing a sample fluid into the device through a processing element;

FIG. 2C is a side elevation and partial cross-section drawing of embodiment 200 of the sample collection and processing device inserted into a second sample well by the hypodermic needle, the needle injecting a solvent into the sample chamber and through the processing element into the second sample well;

FIG. 2D is a side elevation and partial cross-section drawing of embodiment 200 of the sample collection and processing device inserted into the second sample well and the needle further inserted into the sample device so that the needle fully penetrates a bottom penetrateable seal so that the needle can extract sample in the second sample well below the device without removal of the sample device;

FIG. 3 is a perspective drawing of an embodiment of the sample collection and processing device insertable into one of the wells of a 96 well sample block by a hypodermic needle;

FIG. 4 is a cross-section of embodiment 400 of the sample collection and processing device moveable by a hypodermic needle;

FIG. 5 is a cross-section of a volume-adjusting insert for a sample vessel comprising an insert body with a through-chamber, a crimp cap comprising a septum seal, and a seal surface on the lower portion of the insert body outside surface to seal the insert against the inside diameter of the sample vessel; and

FIG. 6 is a perspective drawing of a volume-adjusting insert for a bottom-extraction sample block comprising multiple bottom-extraction sample wells, the insert insertable in the wells of the block.

Description of the Preferred Embodiments

The following is a description of the preferred embodiments of a sample collection and processing device suitable for high speed automated sampling machinery.

FIG. 1 is an elevation drawing of embodiment 100 of the sample collection and processing device. Body 101 defines an interior sample chamber 103 having a first or top end 105 and a second or bottom end 107. In the preferred embodiment, body 101 made of a chemically inert plastic material such as PTFE or polypropylene. Body 101 may be injection molded, die cast, machined, or made by other forming techniques. In still other embodiments, body 101 may be made of glass, metal, ceramics or composites. Septum 109 in end cap 111 encloses end 105 of chamber 103. Septum 109 comprises a sealant 113 such as silica gel sandwiched between upper seal layer 115 and lower seal layer 117. Seal layers 115 and 117 are made of a chemically inert material such as PTFE.

Septum 109 maintains sealing of chamber 103 during, and subsequent to, penetration of a deposit/extraction element such as hypodermic needle 119. Opening 121 in end cap 111 facilitates penetration of needle 119 into chamber 103. Crimp edge 123 of end cap 111 secures end cap 111 to flange 125 of body 101. In the preferred embodiment, end cap 111 is a metal crimp cap such as aluminum. In other embodiments, end cap 111 may be made of plastic, glass or composites.

In the preferred embodiment, bottom end 107 of sample chamber 103 comprises reduced-diameter lower body portion 127. Penetrateable seal 126, located at the bottom end 107 seals the bottom end of sample chamber 103. In the preferred embodiment, seal 126 is a non-through portion of sample chamber 103 formed during injection molding and made of the same material as body 101. In other embodiments, seal 126 is a separate seal made of a penetrateable or deformable material such as plastic. In still other embodiments, seal 126 may be a septum similar to septum 109.

Lower portion 127 and end tube 131 define annular processing chamber 133. End tube 131 is attached to body 101 by interference fit, shrink fit, or adhesives. In other embodiments, end tube 131 is integrally molded with body 101. The preferred material for end tube 131 is PTFE. Upper processing element 135 and lower processing element 137 are retained in annular space 133 by an interference fit. Retention ring 139 improves retention of processing elements 135 and 137 in annular space 133. Processing elements 135 and 136 may be separation mediums such as absorbent or adsorbent disks, filters, or solid phase extraction mediums. In other embodiments, processing elements 135 and 137 may be additive media such as dissolvable additives.

Aperture 141 in lower portion 127 of body 101 allows communication of sample fluid in chamber 103 with annular processing space 133. In the preferred embodiment, aperture 141 is a drilled hole. Aperture 141 is drilled prior to attachment of end tube 131. In the preferred embodiment, processing elements 135 and 137 are positioned between aperture 141 and end opening 143. Lip 145 spaces elements 135 and 137 from aperture 141 and

prevents blockage of aperture 141. Lip 145 also defines an upper portion of annular processing space 133 which provides a distribution area for fluid passing through processing elements 135 and 137.

The features of the device allow multiple useful functions, depending on the requirements. For example, the device processes sample fluids extracted by hypodermic needle 119. Needle 119 is inserted through septum 109 and into sample chamber 103. Conical section 104 of chamber 103 acts as a needle guide to ensure the hypodermic needle is guided into the restricted diameter portion of chamber 103. In this embodiment, restriction of the diameter of chamber 103 is desirable to reduce the amount of sample retained inside the device. The restricted diameter portion of elongated sample chamber 103 also provides axial alignment of the device with needle 119.

A vacuum source (not shown) connected to hypodermic needle 119, draws a vacuum in chamber 103. Sample fluid, surrounding the lower portion of body 103, is drawn into chamber 103 and hypodermic needle 119 though bottom opening 143, passing through processing elements 137 and 135, and aperture 141. Processing elements 135 and 137 are selected to remove or pass desired components or contaminants of the sample fluid.

Sample components, removed by processing elements 135 and 137 are recovered by injecting solvent into chamber 103 by hypodermic needle 119. The positive pressure resulting from the injection of solvent into the chamber drives the solvent through aperture 141, through processing elements 135 and 137, and out bottom opening 143. The solvent, containing components washed or dissolved from elements 135 and 137 by the solvent may be extracted by hypodermic needle 119 simply by further inserting hypodermic needle through penetrateable seal 126 and connecting a vacuum source to needle 119. The sample and solvent processes may also be reversed. For example, hypodermic needle 119 may inject a sample into chamber 103, through aperture 141, elements 135 and 137, and out bottom opening 143. Processing elements 135 and 137 retain desired components of the sample. Placement of the device in a solvent and

connection of a vacuum source to needle 119 allows collection of the solvent containing the desired components after passing through elements 135 and 137. In still other embodiments, processing elements 135 and 137 may be used to mix additives contained in the elements to a sample or solvent processed by the device.

FIGS. 2A – 2D show embodiment 200 of the sample collection and processing device and its use in a sample well. Sample processing device 200 comprises tubular body 201 defining outer sample chamber 203. Needle guide 205 guides needle 227 into inner sample tube 207 defining inner sample chamber 209. Upper penetratable seal or septum 211 seals the upper portion of inner sample chamber 209 and lower penetrateable seal or septum 213 seals the lower end of inner sample chamber 209. Resilient edge 210 secures snap cap 212 onto tubular body 201. In the preferred embodiment, tubular body 201, needle guide 205 and inner sample tube 207 are made of a plastic material such as polypropylene. In other embodiments, these components are made of metal, glass or composites. In the preferred embodiment, snap cap 212 is made of a resilient plastic material such as polyethylene or polypropylene.

Aperture 215 allows communication between inner chamber 209 and outer sample chamber 203. A processing element 216, made up of a processing material 218 sandwiched by upper frit 217 and lower frit 219, is positioned in the lower portion of outer sample chamber 203, between aperture 215 and outer sample chamber 203 bottom end opening 221. Frits 217 and 219 retain processing material 218 but allow sample fluids and solvents to pass through. Processing material 218 may be an adsorbent material, a solid phase extraction media, a filter, or an additive material.

FIG. 2A shows sample collection and processing device 200 being inserted in sample well 223 containing sample 225. Hypodermic needle 227 has been partially inserted into inner chamber 209 and retained on needle 227 by frictional forces with septum 211 and, in some embodiments, by frictional forces with inner sample tube 207. Support element

229, part of the external sampling equipment, supports needle 227 and holds sample device 200 during withdrawal of needle 227.

FIG. 2B shows device 200 inserted into sample well 223 until lower cap edge 239 of FIG. 2A contacts sample well top 241 by lowering hypodermic needle 227 in direction 243. A vacuum in hypodermic needle 227 draws sample 225 through processing element 216 and into outer sample chamber 203. Sample 225 is also drawn into inner sample chamber 209 through aperture 215. Sample device 200 containing the processed sample 225 is withdrawn by raising hypodermic needle 227 in direction 245.

FIG. 2C shows sample device 200 inserted in a second sample well 247 utilizing hypodermic needle 227. The sample well may be empty when device 200 is inserted. Solvent 228, injected by hypodermic needle 227 into inner sample chamber 209, passes through aperture 215, into outer sample chamber 203, and dissolves sample contaminants or components retained in processing element 216. The processed solvent 249, containing the dissolved contaminants, passes through end opening 221 and collects in the bottom of sample well 247.

FIG. 2D shows hypodermic needle 227 fully inserted through device 200 so that hole 251 in the end of hypodermic needle 227 penetrates penetrateable seal 213. Attaching a vacuum source to hypodermic needle 227 allows extraction of processed solvent 249 without removal of device 200 from well 247. The same hypodermic needle is used for sample device insertion into the sample well, extraction of the sample through a processing element to process the sample and retain sample contaminates, movement of the sample device to a second empty sample well, injection of solvents through the processing element to dissolve contaminants retained in the processing elements, and extraction of the processed solvent containing the dissolved contaminates.

FIG. 3 shows a perspective view of sample block 301 comprising a matrix of 12 rows of sample wells 303. Each row containing 8 wells. Sample wells 303 may comprise

rectangular side walls 305, or cylindrical walls. Sample collection and storage devices 307 are inserted manually, or retained by hypodermic needles 309 and inserted or removed individually or in groups. Use of sample block 301 with sample device 307 allows processing of 96 samples quickly and reliably by automated equipment. In the preferred embodiment, sample block 301 is made of a plastic material such as polypropylene. In other embodiments, sample block 301 is made of glass, metal, composites or ceramics.

Other sample blocks having different numbers, arrays and sizes of wells may be used with the sample processing devices. Individual sample containers may also be used with the devices. Other fluids such as air or sample gasses may be sampled and processed with the device.

FIG. 4 shows embodiment 400 of the sample collection and processing device. In this embodiment, septum 109 seals hypodermic needle 119 with chamber 103 when hypodermic needle 119 is inserted into the device similar to that shown in FIG. 2A. Sealing of hypodermic needle 119 allows device 400 to collect a sample through the bottom opening 405 of the device when a vacuum is drawn in needle 119. Sample drawn into opening 405 passes through processing elements 137 and 135 before entering chamber 103 and needle 119. Sample or solvent may be injected by needle 119. Due to the sealing effect of septum 109, the injected sample passes into chamber 403 above sample processing elements 135 and 137, through processing elements 135 and 137, and out end 405.

Septum 109 also provides a means to attach device 400 to needle 119 by frictional contact with septum 109. The frictional contact allows needle 119 to remove and reposition device 400 by movement of needle 119. Additional frictional contact of needle 119 with the inside surface of chamber 103 provides an additional means to secure the device to needle 119. Needle guide 104 guides needle 119 into chamber 103.

Chamber 103 provides an alignment means for device 400 to ensure chamber 103 of sample device 400 remains aligned axially with needle 119 during movement or repositioning of the sample device. Maintenance of a close fit between chamber 103 inner diameter and needle 119 outer diameter provides the desired axial alignment. The diametrical clearance required to provide alignment may vary from a close sliding fit to a diametrical clearance of up to 0.20". In applications requiring close axial alignment, the diametrical clearance between needle 119 outer diameter and chamber 103 inner diameter is preferable less than 0.10", more preferably less than 0.05", and in the most critical applications, a diametrical fit of less than 0.002". In still other embodiments, a slight interference fit is employed.

The length of the reduced diameter portion (below needle guide 104) of chamber 103 should be sufficient to permit penetration of needle 119 to a depth providing good axial alignment of needle 119 to chamber 103 when subjected to external forces encountered during sampling procedures. In one embodiment, the reduced diameter portion of chamber 103 is at least two chamber diameters in length, and more preferably, at least five chamber diameters in length. In the most preferred embodiments, the reduced diameter portion of chamber 103 is at least 10 inner diameters in length.

Use of small diametrical clearances and reduction of chamber 103 and needle guide length reduces internal volume of the device. Internal volume reduction in some applications is desirable to reduce vacuum requirements and undesirable mixing of sample and solvent fluids. The external dimensions of the device may be chosen to fit any of a variety of sample containers or sample blocks. In alternative embodiments of the device, the processing chamber 403, processing elements 135 and 137, and optionally, end tube 131 are omitted. In these embodiments, the device is used as a sample collection and depositing device positionable by needle 119.

FIG. 5 is an elevation cross section of yet another embodiment of the invention incorporating a volume-adjusting insert 500 for bottom extraction sample wells and

vessels. Insert 500 comprises a body 501 having a seal or septum 109 at the upper end or needle guide 506 portion of sample chamber 503. A vessel seal surface 507 is disposed on the lower end portion 509 of body 501.

In the preferred embodiments, septum 109 is incorporated into a cap such as crimp cap 111. In other embodiments, septum 109 is incorporated into snap caps such as those disclosed in application 09/108,339, hereby incorporated as a reference. Or, septum 109 may be incorporated into screw caps such as open-hole or septum-penetrable screw caps. In still other embodiments, septum 109 is integral to body 501 at the upper portion of chamber 503 by inserting or forming a seal or septum material in the upper portion of the chamber.

In the preferred embodiments, seal surface 507 is an outside surface of seal ring 508 at the lower end portion 509 of body 501, sealing body 501 and a interior wall surface 511 of a bottom extraction sample vessel 513.

Other preferred embodiments comprise a bottom seal surface 515 of lower end portion 509. Bottom seal surface 515 may seal body 501 of insert 500 to a frit or processing element (similar to 135 of FIG. 1) in the lower portion 519 of sample vessel 513. Alternatively, bottom seal surface 515 may seal body 501 to bottom surface 521 of sample vessel 513 if no processing element is utilized.

Seal surfaces 507 and 515 seal body 501 to the lower end portion of vessel 513 to form a sealed vessel chamber 523 which communicates with chamber 503 of body 501 and bottom extraction opening 525 of bottom extraction tube 527. Bottom opening 525 may optionally be sealed by a septum or other seal means. Chamber 523 and 503 together define a reduced-volume sample chamber with a volume significantly reduced as compared to the volume of sample well 513. In some embodiments, body 501 is sufficiently long so that the effective volume of the sample chamber is the volume of chamber 503 only.

Sample fluid may be drawn into or expelled from extraction tube 527, for example by external suction or pressure chambers. Or, a penetration element 530 may be used to extract or deposit sample fluid from/into opening 525. Distributor chamber 529 at the lower portion of chamber 503 provides an expansion chamber for sample fluid from chamber 503 to vessel chamber 523.

In the preferred embodiments, body 501 is generally cylindrical in shape and made from a chemically inert plastic such as polypropylene or fluoropolymers, for example by injection molding. In other embodiments, body 501 is made from other polymers, glass, ceramics or metal. The shape and dimensioning of seal ring 508 is made to match and, seal against, the inner wall surface 511 at the depth of contact. In the preferred embodiments, seal surface 507 is a smooth surface dimensioned to provide a tight or slight interference fit with interior wall surface 511. The fit between body 501 and the interior wall surface of vessel 513 may be a loose fit above seal ring 508. In other embodiments, the substantial portion of body 501 forms a seal or tight fit with the interior wall of vessel 513.

FIG. 6 is an assembly drawing of a volume-adjusting insert 600 being inserted into a 96 well bottom-extraction tray 602. Body 601 of insert 600 is generally cylindrically shaped and may comprise void or recessed areas 604 providing lightness and material reduction. Seal ring surface 608 seals against interior wall surface 610 of sample well 612. Seal ring surface 608 may be a raised or larger diameter portion of body 601, or it may seat on a restricted diameter portion of sample well 612. Septum 613 of snap cap 615 provides a means for penetration device 119 to inject or extract sample fluid from insert 600 and sample wells 612 and to provide a means to withdraw, insert and move insert 600 as described previously. The septum seal material of the preferred embodiments is of sufficient resiliency to provide sufficient frictional engagement with the penetration device to allow positioning of the inert by the penetration device. Insert 600 comprises a through-sample chamber similar to chamber 503 of insert 500 of FIG. 5.

Bottom extraction tube 614 also provides a means to inject and extract sample fluid from sample well 612. Although only one well 612 is shown in detail, other wells are similar. In a preferred embodiment, tray 602 is a 96 well sample tray configured in an 8X12 array.

Other embodiments may employ different shape inserts and sample wells, such as inserts and wells of rectangular, triangular or other shaped cross sections. Inserts may be used with single or multi-well sample wells or vessels designed for bottom sample extraction known in the art.

Accordingly, the reader will see that the SAMPLE COLLECTION AND PROCESSING DEVICE provides a device which collects and processes a sample in conjunction with a sample and extraction element such as a hypodermic needle. The device provides the following additional advantages:

- The sample device collects or deposits sample fluids or solvents into or from a wide variety of sample containers;
- The hypodermic needle becomes the conveyance means for inserting the sample device in a container, sample vial or sample block well, removing the device from the container, and moving the device to another container or processing location;
- The device accepts a variety of processing elements such as solid phase extraction mediums, absorbents, adsorbents, filters and additive compounds;
- The device simplifies automation of sampling processes;
- The device allows the user to optimize the volume of the sample for the desired analytical method;
-The device allows a hypodermic needle to provide the hydraulic pressure necessary to convey sample fluid through the device; and
- The device is simple and low in cost.

Although the description above contains many specifications, these should not be construed as limiting the scope of the invention but as merely providing illustrations of

some of the presently preferred embodiments of this invention. For example, an insert may be made of an elongated tube insertable in a bottom extraction sample well, the tube having a closed upper end serving as a septum. Or, a processing element such as an absorbent disc may be integrated into the bottom of the insert. Thus the scope of the invention should be determined by the appended claims and their legal equivalents, rather than by the examples given.

Claims

I Claim:

1. A volume-adjusting insert for a sample vessel, the insert comprising:
a top end and a bottom end, the top end comprising a septum seal penetrable by a deposit/extraction element;
a through-chamber extending from the septum seal of the top end to the bottom end; and
a seal surface disposed on an outside surface of the insert, the seal surface sealing an inside surface of the sample vessel when inserted into the sample well, the seal surface defining a vessel chamber disposed in a lower portion of the sample vessel, the vessel chamber in communication with the through-chamber of the insert.

2. The volume-adjusting insert of claim 1 wherein the septum seal comprises a material of predetermined resiliency to provide sufficient frictional engagement with the deposit/extraction device when inserted to allow positioning of the insert with the sample deposit/extraction device.

3. The volume-adjusting insert of claim 1 comprising a body sealed at an upper end by a removable cap, the body comprising the through-chamber and the cap comprising the septum seal.

4. The volume-adjusting insert of claim 1 wherein the seal surface of the insert comprises a predetermined outer diameter to seal the inside surface of the sample vessel.

5. The volume-adjusting insert of claim 1 comprising a bottom seal surface at the bottom end for sealing against a sample processing element in the sample vessel.

6. The volume-adjusting insert of claim 3 wherein the body comprises a lower portion comprising an expansion chamber.

7. The volume-adjusting insert of claim 3 wherein the body comprises a generally cone-shaped needle guide between the top end and the bottom end.

8. The volume-adjusting insert of claim 3 wherein the removable cap is a crimp cap.

9. The volume-adjusting insert of claim 3 wherein the removable cap is a snap cap.

10. A method of testing samples, the method comprising the steps:
inserting a volume-adjusting insert into a sample well, the volume-adjusting insert comprising a septum seal in an upper portion of the insert, a through-chamber between the septum seal and a bottom end of the insert, and a seal surface on an outer surface of the insert, the seal surface and through-chamber defining a reduced-volume sample chamber as compared to the sample well;
inserting a penetrating sample deposit/extraction element through the septum seal; and
depositing sample fluid into the reduced-volume sample chamber.

11. The method of testing samples of claim 10 comprising the additional step of positioning the sample well with the sample deposit/extraction element through frictional engagement of the sample deposit/extraction element and the septum seal.

12. The method of testing samples of claim 10 comprising the additional step of utilizing hydraulic pressure generated by the penetrating sample deposit/extraction device to transport sample fluid through the through-chamber and out of a bottom-extraction opening of the sample well.

13. The method of testing samples of claim 12 comprising the additional step of passing the sample fluid through a processing element disposed between the through-chamber and the bottom-extraction opening.

14. A volume-adjusting insert for reducing the sample volume of a bottom-extraction sample vessel, the insert comprising:

a top end and a bottom end, the top end comprising a septum seal penetrable by a deposit/extraction element;

a through-chamber extending from the septum seal of the top end to the bottom end; and

a seal surface disposed on an outside surface of the insert, the seal surface of predetermined dimensions to seal an inside surface of the sample vessel when inserted into the sample well, the seal surface defining a reduced-volume vessel chamber disposed in a lower portion of the sample vessel, the reduced volume vessel chamber in communication with the through-chamber of the insert and a bottom extraction opening of the bottom-extraction sample vessel.

15. The volume-adjusting insert of claim 14 wherein the through-chamber is axially aligned with the septum seal so that the through-chamber acts as an alignment element to align the insert with the deposit/extraction element when inserted into the through-chamber.

16. The volume-adjusting insert of claim 14 wherein the septum seal comprises a material of predetermined resiliency to provide sufficient frictional engagement with the deposit/extraction element when inserted to allow positioning of the insert with the sample deposit/extraction element.

Abstract of the Disclosure

A volume-adjusting insert for sample vessels comprises an elongated body with a septum seal on one end and a seal surface on the outside of the body. A through-chamber in the body provides a receiving chamber for a hypodermic needle inserted into the septum. The seal surface of the insert defines a reduced-volume sample chamber comprising the through-chamber and the vessel chamber portion of the sample vessel below the insert, or alternatively, below the seal surface. Sample fluid injected into, or withdrawn from, the insert communicates with the through-chamber and the lower vessel chamber. The device is particularly useful in converting muti-well microplates to low sample-volume vessels for automated sampling and testing, and allows the hydraulic pressure generated by a hypodermic needle to transport the sample fluid through the sample vessel and out of a bottom-extraction element.

FIG. 1

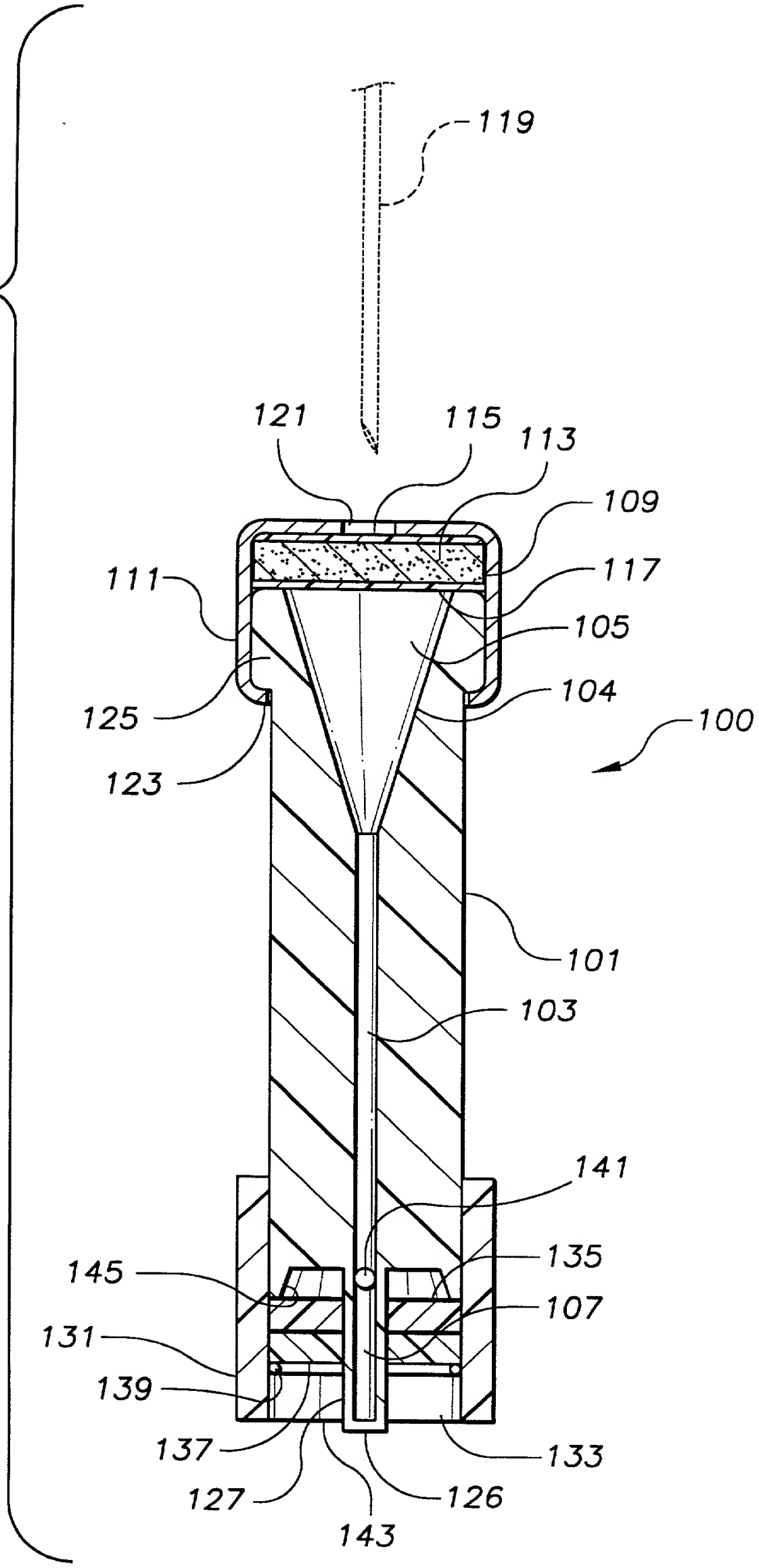
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FIG. 2A

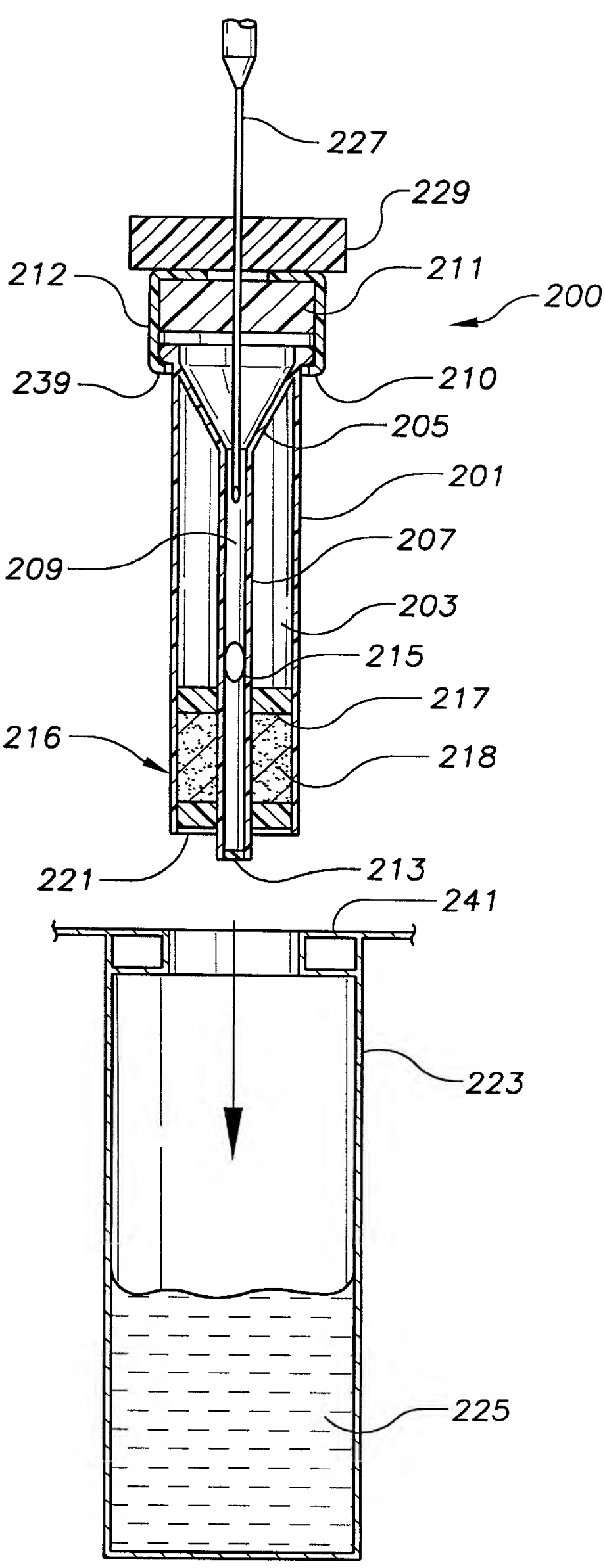
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FIG.2B

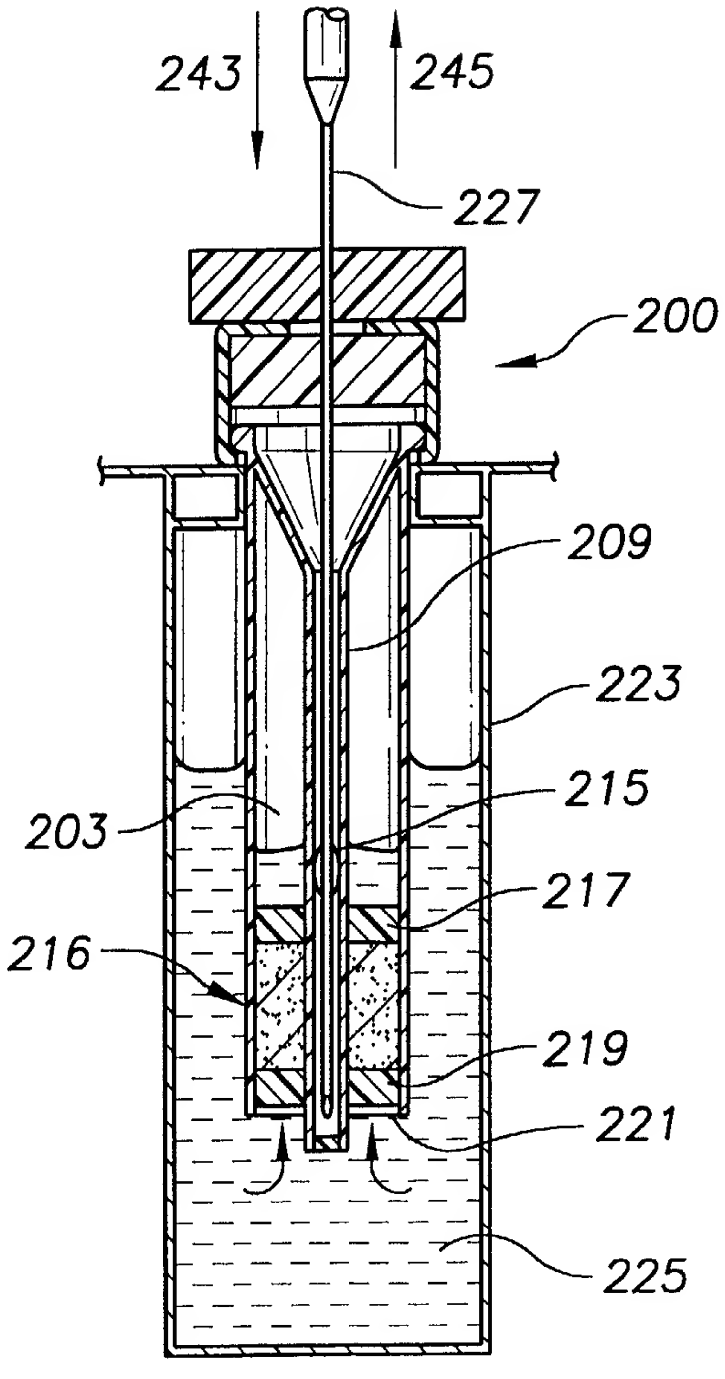

FIG.2C

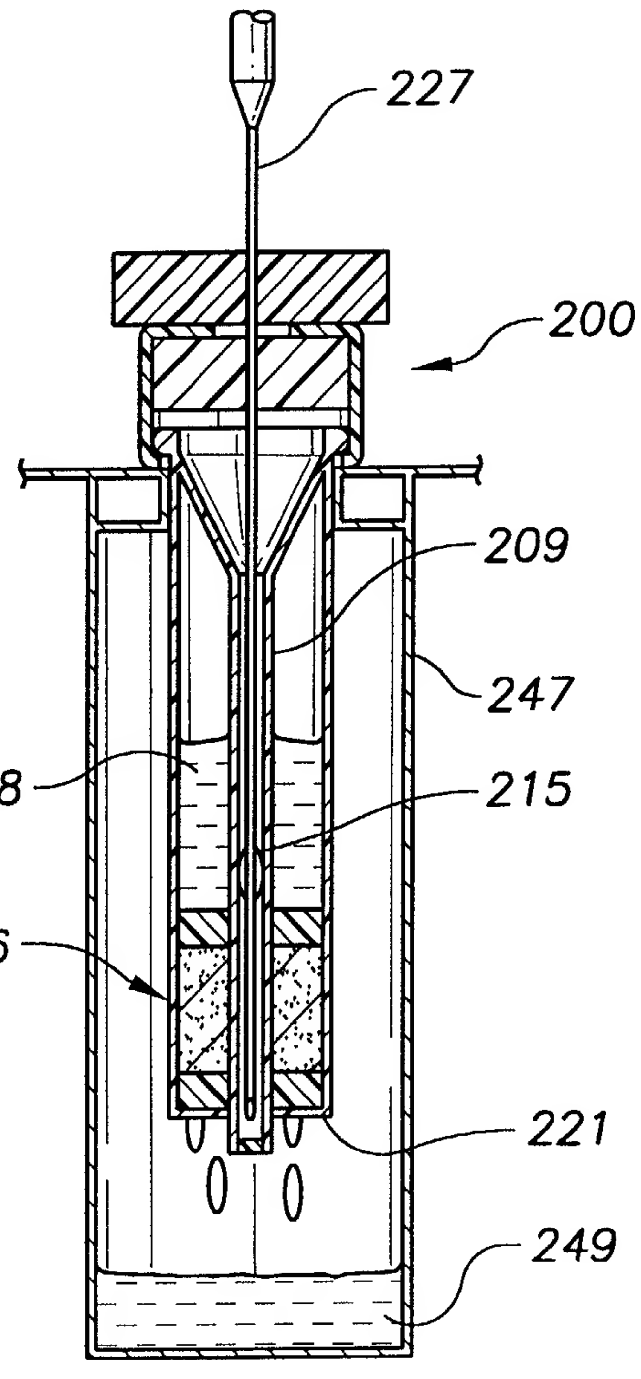

FIG.2D

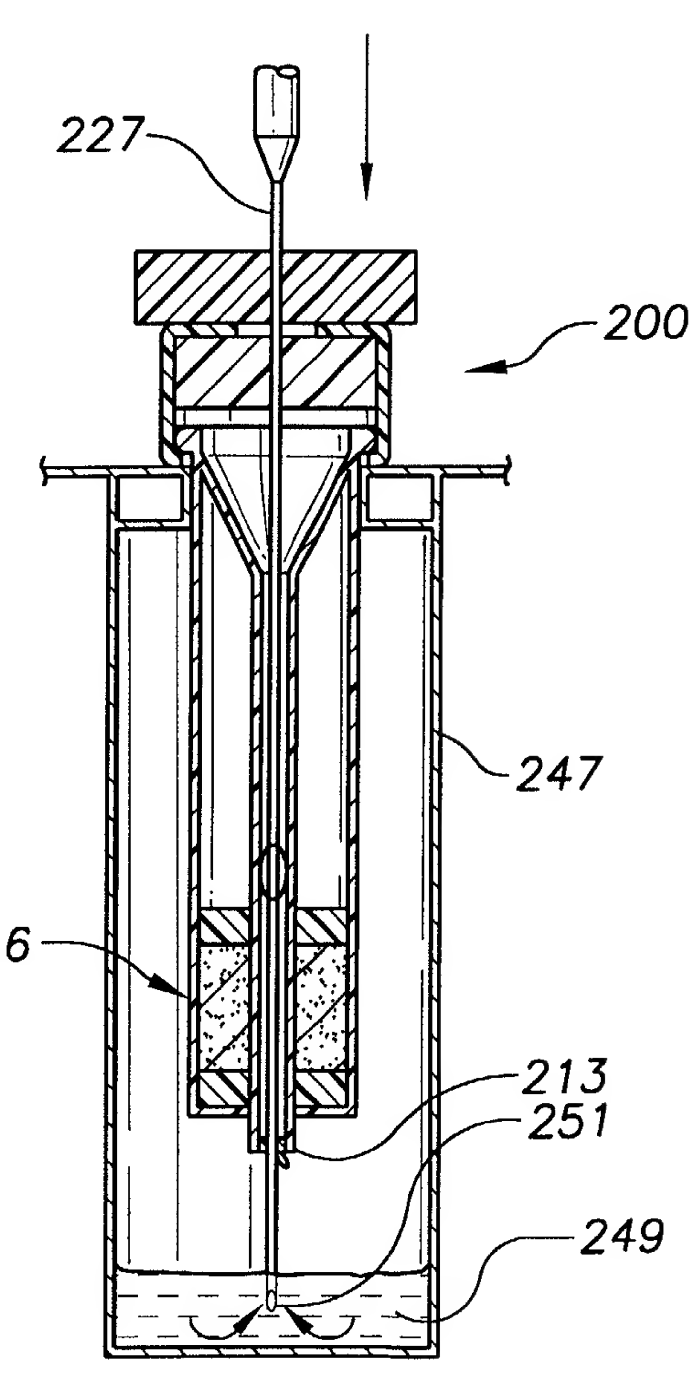

FIG.3

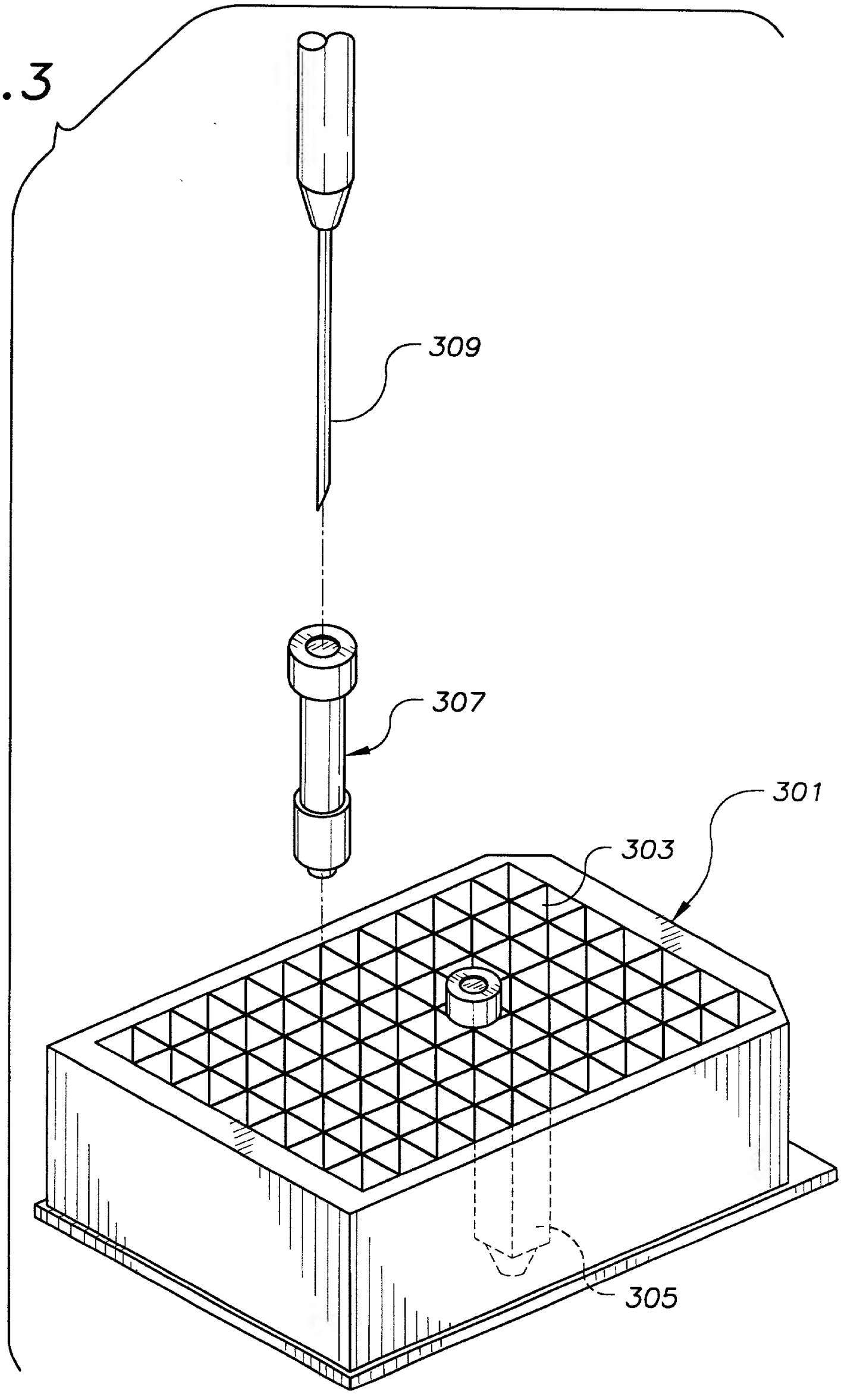

FIG. 4

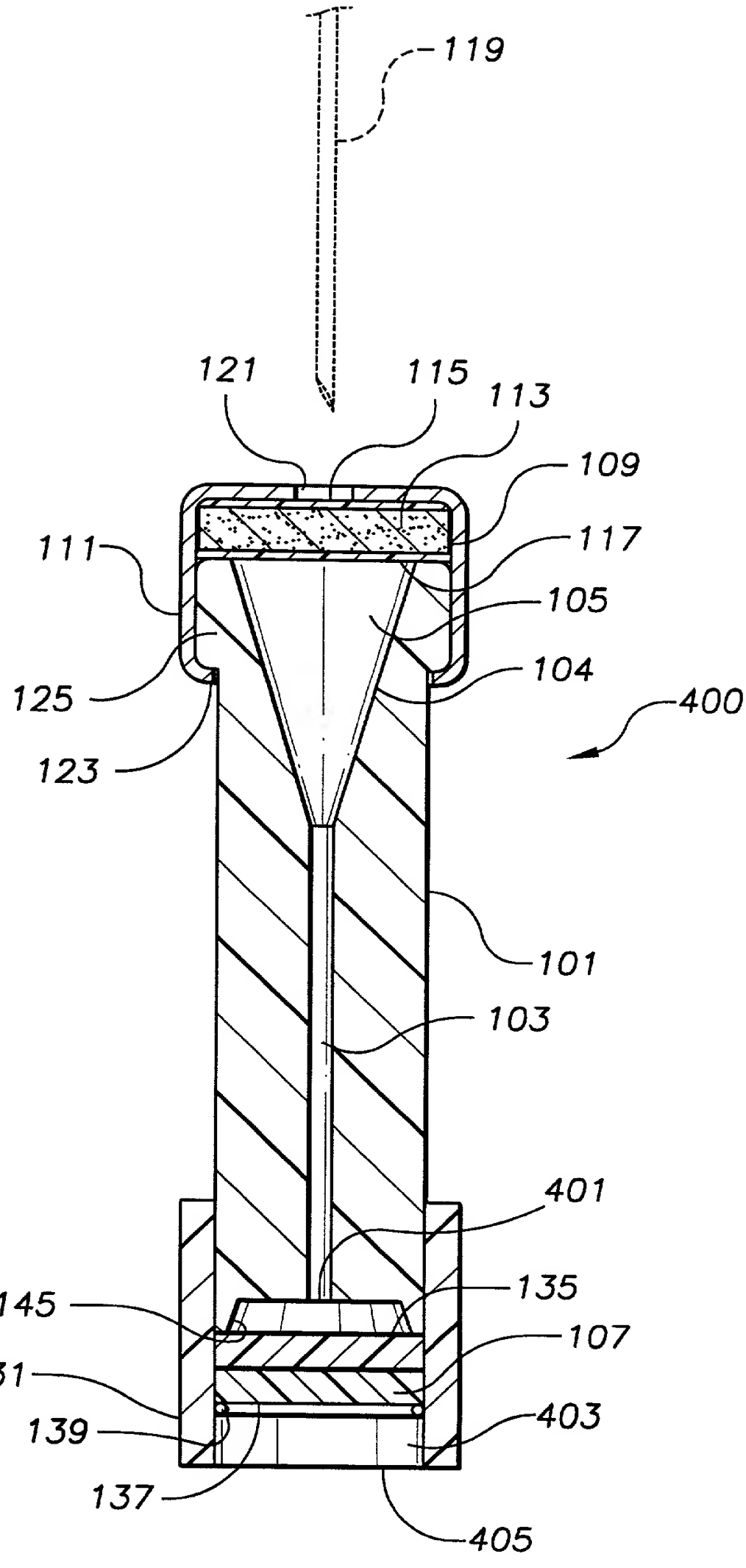
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FIG.5

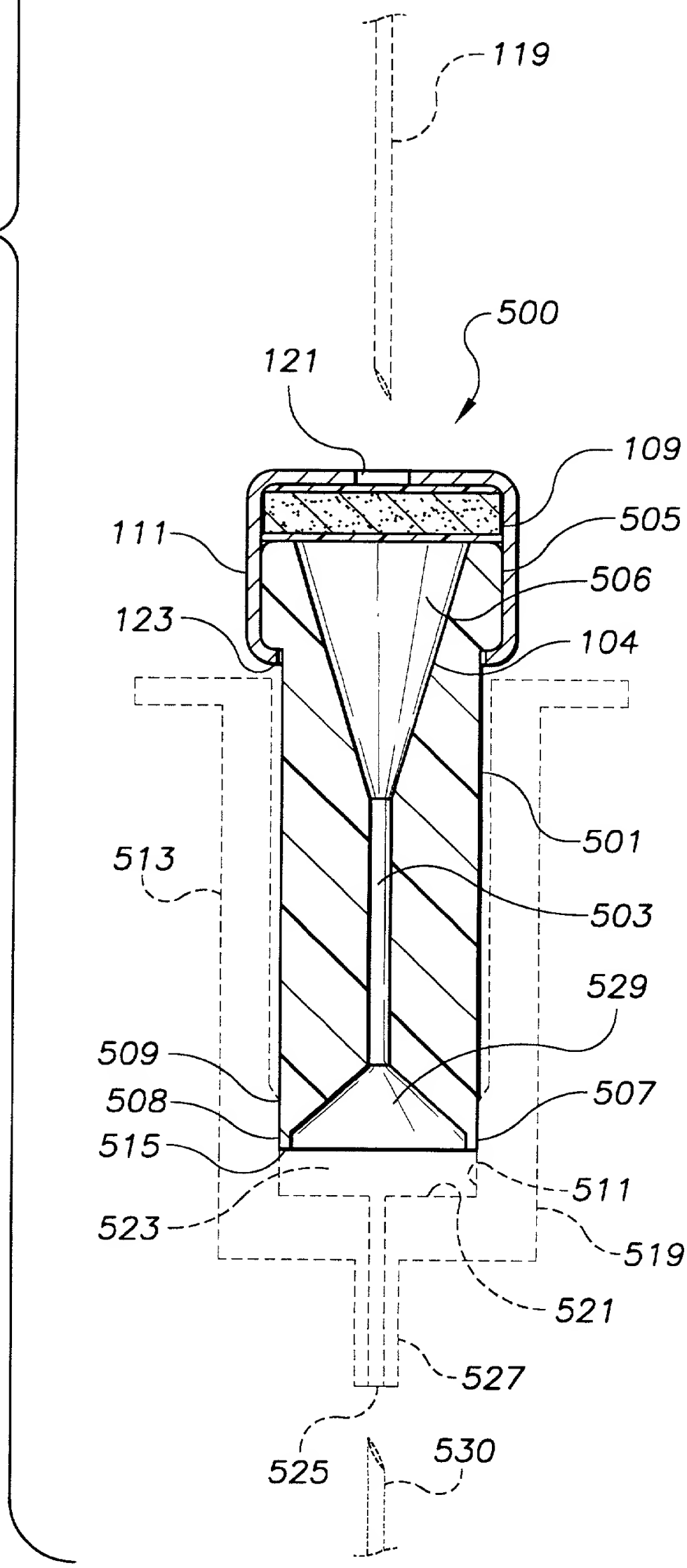
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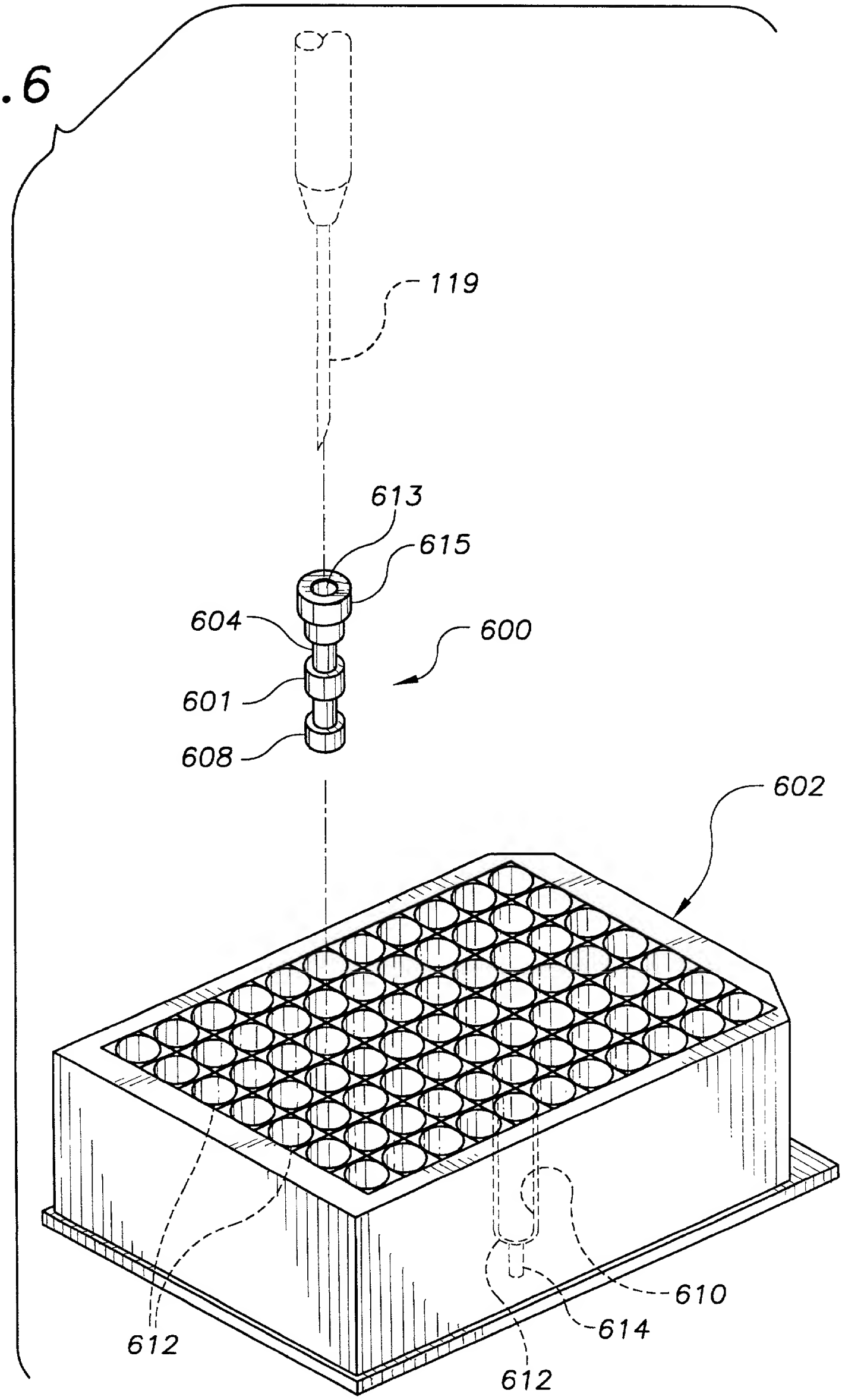
FIG. 6



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DECLARATION FOR UTILITY OR DESIGN PATENT APPLICATION (37 CFR 1.63)

[x] Declaration Submitted with Initial Filing **OR** [ ] Declaration Submitted after Initial Filing (surcharge (37 CFR 1.16 (e)) required)

Attorney Docket Number	ML-02C
First Named Inventor	Gamble, Kimberly R.
COMPLETE IF KNOWN	
Application Number	/
Filing Date	Herewith
Group Art Unit	
Examiner Name	

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

SAMPLE COLLECTION AND PROCESSING DEVICE

(Title of the Invention)

the specification of which

[x] is attached hereto

OR

[ ] was filed on (MM/DD/YYYY) [ ] as United States Application Number or PCT International Application Number [ ] and was amended on (MM/DD/YYYY) [ ] (if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or of any PCT international application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)	Priority Not Claimed	Certified Copy Attached? YES	NO
			[ ]	[ ]	[ ]
			[ ]	[ ]	[ ]
			[ ]	[ ]	[ ]
			[ ]	[ ]	[ ]

[ ] Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto:

I hereby claim the benefit under 35 U.S.C. 119(e) of any United States provisional application(s) listed below.

Application Number(s)	Filing Date (MM/DD/YYYY)	
		[ ] Additional provisional application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto.

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DECLARATION — Utility or Design Patent Application

I hereby claim the benefit under 35 U.S.C. 120 of any United States application(s), or 365(c) of any PCT international application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

U.S. Parent Application or PCT Parent Number	Parent Filing Date (MM/DD/YYYY)	Parent Patent Number *(if applicable)*
09/263,229	03/05/99	

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As a named inventor, I hereby appoint the following registered practitioner(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith: ☐ Customer Number → *Place Customer Number Bar Code Label here*

OR

[x] Registered practitioner(s) name/registration number listed below

Name	Registration Number	Name	Registration Number
Kenneth S. Watkins, Jr.	37466		

☐ Additional registered practitioner(s) named on supplemental Registered Practitioner Information sheet PTO/SB/02C attached hereto.

Direct all correspondence to: ☐ Customer Number or Bar Code Label [ ] *OR* [x] Correspondence address below

Name	Kenneth S. Watkins, Jr.				
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Name of Sole or First Inventor: ☐ A petition has been filed for this unsigned inventor

Given Name (first and middle [if any])	Family Name or Surname
Kimberly R.	Gamble

Inventor's Signature	Kimberly R. Gamble					**Date**	9/16/00
Residence: City	Suwanee	**State**	GA	**Country**	US	**Citizenship**	US
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City	Suwanee	**State**	GA	**ZIP**	30024	**Country**	US

[x] Additional inventors are being named on the 1 supplemental Additional Inventor(s) sheet(s) PTO/SB/02A attached hereto

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DECLARATION

ADDITIONAL INVENTOR(S)
Supplemental Sheet
Page 1 of 1

Name of Additional Joint Inventor, if any:	☐ A petition has been filed for this unsigned inventor						
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Name of Additional Joint Inventor, if any:	☐ A petition has been filed for this unsigned inventor						
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Post Office Address							
Post Office Address							
City		**State**		**ZIP**		**Country**	

Name of Additional Joint Inventor, if any:	☐ A petition has been filed for this unsigned inventor						
Given Name (first and middle [if any])			Family Name or Surname				
Inventor's Signature						**Date**	
Residence: City		**State**		**Country**		**Citizenship**	
Post Office Address							
Post Office Address							
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